

### Technical data sheet

# MAGNUM 5328 Heavy Duty Alkaline Builder

#### DESCRIPTION

**MAGNUM** is a concentrated alkali builder developed for Washer Extractors, Tunnel Washers and single dose point machines operating in hard water regions and under broad temperature range. **MAGNUM** contains special sequestering agents to inhibit against high iron and scale formation.

#### APPLICATIONS

**MAGNUM** is recommended for using in conjunction with a main detergent **VIPER PLUS (A-4610)** in commercial and on premise laundries.

**MAGNUM** breaks up and loosens light and heavy soil, fats, Oils, grease, protein, blood and faeces while saponifies oily soils so they become water dispersible.

#### PRODUCT BENEFITS

- Suitable for light, medium and heavy soil classifications.
- Remarkable ability to remove soils
- Outstanding performance on blood and heavy grease and oils
- Allows ratio of alkali and detergent to be varied depending on the classification
- Combat high iron and hard water conditions
- Reduces wash liquor alkalinity levels by 10 15%
- Extends maintenance intervals of machines
- Cost-effective

#### PHYSICAL PROPERTIES

Appearance	liquid
Colour	Clear
Specific Gravity @ 20°C	1.20 ± 0.05
pH (1%)	

#### **DIRECTIONS FOR USE**

Use **MAGNUM** at a concentration of 4 to 8 ml per kg of dry linen.

#### ORAPI APPLIED (S) PTE LTD

No 26 Tuas Avenue 13 Singapore 638992 Tel: +65 6265 2888 - Fax: +65 6268 6474 Website: www.orapiasia.com

#### TDS 5328/ 003 - 20/08/2019

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## **MAGNUM** Heavy Duty Alkaline Builder

# 5328

MAIN WASH - ALKALI BUILDER:

Use in conjunction with **VIPER PLUS** (A-4610) in the wash load.

- Light to Medium Soil: 4ml to 10 ml per kg of dry linen with (**A 4610** - 2 ml to 6 ml)

- Heavy Soil: 10 ml – 15 ml per kg of dry linen with (A-4610 – 6 ml to 10 ml).

However extra rinsing will be required to eliminate residual alkalinity.

Typically the detergent dose rate is 1/3rd of the alkali but for whites with impregnated greying, use up to 1/2 the alkali dose rate for the detergent until the impregnated greying is removed.

#### GREASE BREAK ADDITIVE:

Use in conjunction with ENTERPRISE (A-3900).

Dose 2 - 4 mls with 2 - 5 mls / kg (A-3900).

**MAGNUM** is suitable for use in abattoir and food processing laundries.

If **MAGNUM** is used to launder fabrics that come into direct or indirect contact with edible products, the final stage of the wash process must include thorough rinsing with potable water, to remove any product remaining in the fabric.

#### **APPROVALS / CONFORMANCES**



#### **STORAGE & SAFETY**

Three years, stored in closed original packaging in a cool and dry environment. **Keep out of reach of children.** Corrosive Alkaline Liquid, Causes Burns to eyes, respiratory system and skin. Wear suitable eye/face protection & suitable gloves when handling. Avoid breathing mists. *For further information please refer to the Material Safety Data Sheet* 

#### PACKAGING

Ref: OH-5328-O2.....Pail 25L Ref: OH-5328-U2.....Drum 205L

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