



# FREINAGE FAIBLE 15

LOCKING, BLOCKING: SCREWS, NUTS, etc.

EASY DISASSEMBLING

## DEFINITION

Anaerobic resin for the blocking of screws, bolts, nuts for assemblies with small gaps and requiring an EASY disassembling with normal tools.

## PRODUCT BENEFITS

- Good resistance to shocks and vibrations
- Protects against corrosion.
- Load distributed on 100% of surfaces.
- Very resistant to oils, hydrocarbons, cold and hot water, vapour, fluids and industrial gases.
- Easy disassembling with normal tools. Very stable with time.
- Economical: Thanks to its U shaped flask 100% of the resin can be used. A 50 ml flask enables to block 600 M10 bolts.
- Assures perfect sealing of threaded parts if there is enough product between threads.

## APPLICATIONS

- Maintenance and building of low-stress or fragile assemblies.
- Retaining and sealing.
- Recommended for the locking of screws, bolts, nuts... in all precision mechanics.
- Locks, retains, blocks and strengthens all assemblies with gaps < 0.05 mm.

## PHYSICAL PROPERTIES

Appearance.....	Blue liquid
Odour .....	Typical
Operating temperature range .....	-60 to +150°C
Viscosity .....	100 to 200 cPs
Maximum recommended gap .....	0.05 mm
Setting time on steel .....	10 to 25 minutes
Breakaway torque on steel M10 bolts (NFT76.124) .....	5 to 15 N.m
Full cure .....	24 hours

### Orapi Applied (S) Pte Ltd

No 26 Tuas Avenue 13 Singapore 638992  
 Tel: +65 6265 2888  
 Fax: +65 6268 6474  
 Inquiries: sin.sales@orapi.com.sg  
 Web Site: www.orapi.com



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## APPROVALS

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- EDF PMUC 16074
- AEROSPATIALE PQ 10053.054.03

## DIRECTIONS FOR USE

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Ready for use.

Application temperature : +5 to +40°C.

Apply the adhesive to clean and dry surfaces. Ensure the gap is completely filled with adhesive. Assemble parts and do not handle them during the setting time (the first 10 or 15 minutes). For more rapid RETAINING (on STAINLESS STEEL, treated metals or when the weather is cold), use **ACTIVATEUR 3140**.

## STORAGE & SAFETY

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At least two years in its original packaging between 5° C and 25°C. Keep in a dry place. Avoid contact with eyes. Keep out of reach of children.

*For further information, please consult the Materials Safety Data Sheet*

## PACKAGING

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50 ml bottle	Ref. O 307 F3	x 6
250 ml bottle	Ref. O 307 F5	x 2

## WARRANTY

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