

# TECHNICAL DATA SHEET





# **FLEX COTE**

# Long Term Corrosion Protection Coating

# **DESCRIPTION**

**FLEX COTE** is a clear methacrylate copolymer coating, formulated for specific protection of bare metal components and plastic parts exposed to aggressive environment attacks.

**FLEX COTE** exhibits excellent durability, adhesion, toughness and corrosion protection even after prolonged exposure to high humidity, corrosive vapours and salt spray.

### **APPLICATIONS**

**FLEX COTE** provides an excellent protection to:

- All bare metals: aluminium, polished aluminium, stainless steel, steel, cast iron, copper
- Plastic materials
- Woods
- Enamelled exposed to aggressive environments: humidity, salt spray, chemical pollutions etc.

**FLEX COTE** is extensively used in automotive, public works and construction, marine & shipping, refineries & oil fields, industrial plant and institutional buildings for long term corrosion protection.

- Protection of aluminium frames on cement trucks (makes mortar clean faster and easier)
- Protection of electrical and electronic equipment: motors, circuit breakers, wirings and parts, control
  panels, instruments (prevent arching from atmospheric contamination).
- Ignition parts and systems.
- Protection of mechanical parts to be stored outdoors or packaged before deliveries.
- Protection of extrusion sub-presses, moulds in glassworks.
- Injection moulds and tooling in plastic industries.
- Protection of tanks, lifting equipment and various metallic structures.
- Printing cylinders, papers, books and pictures.



Stainless Steel Cable Tray coated with FLEX COTE



Stainless Steel Cable & Ladder Tray coated with FLEX COTE

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The ORAPI Group designs, manufactures and markets "Highly Technical Solutions" for Maintenance Repair and overhaul of machines and equipments. The Group is present in over 100 countries with 32 subsidiaries and an international network of import-distributors. The Group operates 7 manufacturing plants and 5 laboratories of R&D. ORAPI is certified ISO 9001 and ISO 14001



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# **PRODUCT BENEFITS**

- Tough long lasting protective coating
- Scratch-resistant
- Resists aggressive, corrosive agents and elements
- Waterproof and weatherproof film
- Dries quickly
- Excellent adhesion to all metals
- Resists mineral and synthetic oil extremely well
- Restores surfaces to smooth finish
- Provides a tough corrosion protection
- Extends life of components
- Prevent rusting
- Contains no chlorinated solvents
- Reduces labour and maintenance cost
- Versatile

### PHYSICAL PROPERTIES

Type	Polyacrylate Polymer Coating
Appearance	
Colour	Colourless (A.P.H.A.) = 0
Odour	Solvent like
Specific Gravity	. 0.93 ± 0.03
Flash Point	. 37.8°C (100°F)
pH	Not Applicable
Flammability	. Flammable
Solubility	Soluble in usual solvents
Coverage	. 10m² / L (400 ft² / Gal)
Film Thickness	
Drying Time	.30 min. non-tack 1hr. dry
Chemical Resistance :	
Strong Alkali	
Strong Acids	
Solvents	. Poor
Water	Very Good
Environmental Resistance:	
Sunlight	. Very Good
High Humidity	Very Good
Electrical Resistivity	. 10 <sup>16</sup> ohm-cm

# **DIRECTIONS**

Remove all soil, dust, grease and loose rust or unsound paint. Treat steel with **OXIGO (9964)** if necessary. Surface must be dry before coating. Mask off all areas not to be coated.

**FLEX COTE** should be used as is do not thin. Apply with roller, brush or sprayer. For air sprayer use external mix gun at minimum pressure to produce a fine even spray. For airless sprayers follow manufacturer's instructions for

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proper settings. Hold spray gun at least 25 - 30 cm (10 - 12 inches) from surface and apply in a sweeping motion. Do not try to build a heavy coating in one pass. Clean up equipment with XYLENE.

### STORAGE & SAFETY

Two years, stored in closed original packaging in a cool and dry environment.

Flammable Liquid: Do not expose to high temperatures. Do not use on incandescent, warm body or near a source of heat. Always use in well ventilated areas.

Harmful if swallowed.

Do not inhale - always use in well ventilated areas.

Irritating to eyes and skin - Wear gloves, goggles and glasses.

For further information please refer to the Material Safety Data Sheet.

### **PACKAGING**

Ref. O-9715-O2

Pail 25L

### WARRANTY

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