



FIXPRESS

LOCKING, BLOCKING RINGS, BEARINGS, PINS, etc.

VERY STRONG SEALING

DESCRIPTION

Anaerobic resins for blocking and locking rings, bearings and fittings which should not need to be disassembled.

PRODUCT BENEFITS

- Very resistant to shock and vibrations; protects from corrosion. Load distributed over 100% of the surfaces.
- Very resistant to oil, hydrocarbons, hot and cold water, vapour, industrial fluids and gases, etc.
- Very difficult to dismantle.
- Possesses excellent, long-lasting stability.
- Economical: V-shaped bottle prevents waste.
- Ensures a perfect seal if there is sufficient product between assembled parts.

APPLICATIONS

Construction and maintenance of mechanical assemblies subject to considerable constraints.
 Bond and seal permanently.
 Recommended for bonding RINGS, BEARINGS, PULLEYS, etc. with backlash of 0.15 to 0.25 mm.
 Lock, set, block, strengthens all metal assemblies.

PHYSICAL PROPERTIES

Aspect	viscous liquid
Colour	green
Operating temperature	-60 to +150°C
Viscosity	1000 to 1500 cPs
Minimum/maximum backlash advised	0.15 to 0.25 mm
Setting time on steel	3 to 5 minutes
Resistant to shearing strength of	more than 25 N/mm ²
Complete polymerisation	24 hours

APPROVALS

- AERONAUTICAL PQ 10053.060/061.03.
- EADS – ASNA 4024
- Meets the requirements of the FRENCH ARMY.

DIRECTIONS FOR USE

Ready to use. Application temperature: +5°C to +40°C.

Apply the adhesive evenly to clean and dry surfaces and fill in backlash entirely.

Cleaning with **ORAPI NETTOYANT 3141** is recommended.

Assemble the parts and do not handle while product sets (the first 10-15 minutes).

For faster bonding (on stainless steel, treated metals or when temperatures are low), use **ORAPI ACTIVATEUR 3140**.

PACKAGING

50 ml bottle

Ref. O-0310-F3

x 6

WARRANTY

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