



# BLOCK BAGUE 60

RETAINING, BLOCKING: BUSHES, PULLEYS,  
etc.

HIGH STRENGTH

## DEFINITION

Anaerobic resin for the retaining and blocking of smooth parts : bushes, bearings, fitted parts, which do not normally require to be disassembled later.

## PRODUCT BENEFITS

- Strengthens fitted parts.
- Very resistant to shocks and vibrations, protects against corrosion.
- Load distributed on 100% of surfaces.
- Very resistant to oils, hydrocarbons, cold and hot water, vapour, fluids and industrial gases.
- Difficult disassembling. Very stable with time.
- Replaces tight adjustments with gliding adjustments.
- Reduces machining costs thanks to a widening of tolerances.
- Economical: Thanks to its U shaped flask 100% of the resin can be used.
- Assures perfect sealing if there is enough products between both assembled parts.

## APPLICATIONS

- Maintenance and construction of high-stress assemblies in mechanics.
- Retaining and sealing which cannot be disassembled.
- Retains, locks, blocks, strengthens all assemblies.
- Recommended for the retaining of BUSHES, BEARINGS, PULLEYS, ... with a 0.05 to 0.15 mm gap

## PHYSICAL PROPERTIES

Appearance.....	Green viscous liquid
Operating temperature range .....	-60 to +150°C
Viscosity .....	500 to 700 cPs
Minimum /maximum recommended gap.....	0.05 to 0.15 mm
Setting time on steel .....	10 to 25 minutes
Shear strength .....	Above 20 N/mm <sup>2</sup> (NFT176.121)
Full cure .....	24 hours

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TDS 313 / 002 – 31/07/2017

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## APPROVALS

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- AEROSPATIALE PQ 10053.062.03. ASNA 4025.
- CONFORMS to the requirements of the French Army.

## DIRECTIONS FOR USE

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Ready for use.

Application temperature: +5 to +40°C.

Apply the adhesive to clean and dry surfaces. Ensure the gap is completely filled with adhesive. Assemble parts and do not handle them during the setting time (the first 10 or 15 minutes.).

For more rapid adhesion (on STAINLESS STEEL, treated metals or when the weather is cold), use ACTIVATEUR 3140.

## STORAGE & SAFETY

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At least two years in its original packaging between 5° C and 25°C. Keep in a dry place.

Non-irritant. Avoid contact with eyes. Keep out of reach of children.

*For further information, please consult the Materials Safety Data Sheet*

## PACKAGING

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50 ml bottle	Ref. O 313 F3	x 6
250 ml bottle	Ref. O 313 F5	x 2

## WARRANTY

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