



FREINAGE MOYEN 15

LOCKING, BLOCKING: SCREWS, NUTS, etc.

MEDIUM STRENGTH

DEFINITION

Anaerobic resin for the locking of screws, bolts, nuts for assemblies with small gaps and requiring to be dismantled later with normal tools.

PRODUCT BENEFITS

- Very resistant to shocks and vibrations.
- Protects against corrosion.
- Load distributed on 100% of surfaces.
- Resists to oils, hydrocarbons, cold and hot water, vapour, fluids and industrial gases.
- Dismantling with normal tools.
- Very stable with time.
- Economical: Thanks to its U shaped flask 100% of the resin can be used. A 50ml flask can block 600 M10 bolts.
- Assures perfect sealing of threaded parts if there is enough product between threads.

APPLICATIONS

- Maintenance and building in mechanics.
- Retaining and sealing.
- Recommended for locking of screws, bolts, nuts... in all mechanics.
- **Locks, retains, blocks and strengthens** all assemblies with small gaps.

PHYSICAL PROPERTIES

Appearance.....	Red liquid
Odour	Typical
Operating temperature range	-60 to +150°C
Viscosity	100 to 200 cPs
Maximum recommended gap	0.05 mm
Setting time on steel	10 to 25 minutes
Breakaway torque on steel M10 bolts (NFT76.124)	15 to 20 N.m
Full cure	24 hours

APPROVALS

- EDF PMUC 16049.
- AEROSPATIALE PQ 10053.054.03.
- ASNA 4029
- AIRBUS CMLA AIRBUS 08-007C

DIRECTIONS FOR USE

Ready for use.

Application temperature : +5 to +40°C.

Apply the adhesive to clean and dry surfaces. Ensure the gap is completely filled with adhesive. Assemble parts and do not handle them during the setting time (the first 10 or 15 minutes).

For more rapid RETAINING (on STAINLESS STEEL, treated metals or when the weather is cold), use **ACTIVATEUR 3140**.

STORAGE & SAFETY

At least two years in its original packaging between 5° C and 25°C. Keep in a dry place.
Avoid contact with eyes. Keep out of reach of children

For further information, please consult the Materials Safety Data Sheet

PACKAGING

50 ml bottle

Ref. O 304 F3

x 6

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