



# ACTIVATEUR 3140

## SPEEDS UP POLYMERISATION OF ANAEROBIC RESINS

### DESCRIPTION

**ACTIVATEUR 3140** is a catalyst that speeds up polymerisation of anaerobic resins, decreasing the time these adhesives take to set.

### PRODUCT BENEFITS

- Commission assembled parts sooner.
- Adhesives set 2 to 5 times faster.
- Achieve the desired mechanical performance more rapidly.
- Can be used in temperatures below 10°C.
- Improves setting time on STAINLESS STEEL and treated metals.
- Enables affixing of some plastics (preliminary testing is required).

### APPLICATION

**ACTIVATEUR 3140** speeds up polymerisation.

Recommended for:

- PASSIVATED surfaces: treated, cadmium-plated, anodised and chrome-plated surfaces, etc.
- INACTIVE surfaces: stainless steel, aluminium, silver, gold, plastics, etc.

Can be used on ACTIVE surfaces to achieve very rapid setting.

Can also be used when:



- backlash is significant (approx 0.5 mm).
- the application temperature is below 10°C.

### PHYSICAL PROPERTIES

Aspect .....	copper red liquid
Odour .....	alcohol
Density .....	0.8

## APPROVALS

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-  16-055
- InS Registered No:1795979 
- **AERONAUTICAL** PQ 10053.064.04
- **ITEM AIRBUS** Number: 08-009B
- **EADS ASNA** 4026

## DIRECTIONS

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Ready to use. Shake well before using. Apply ACTIVATEUR 3140 to surfaces using a spray bottle or brush. Wait for the product to evaporate completely (2 to 3 minutes), then apply the ANAEROBIC RESIN and assemble the parts.

**Use with the following products:**

THREAD SEALANT: 297 / 298 / 299 / 300 / 301 / 302 / 303 / 304 / 305 / 306 / 307  
BONDING: 310 / 312 / 313 / 314 / 316 / 317 / 318 / 322  
WATERPROOFING: 323 / 324 / 326 / 328 / 329 / 331 / 333 / 334 / 366 / 367

## STORAGE

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Two years, stored in closed original packaging in a cool and dry environment.

## PACKAGING

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100 ml pump spray                      Ref. O-015 M1                      x 12

## WARRANTY

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